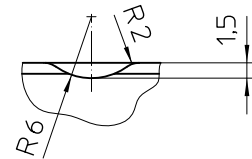
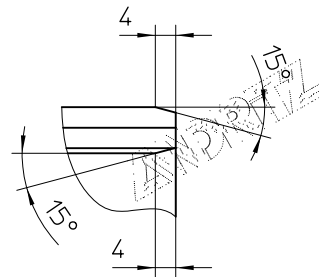

$$\frac{X:}{M2:1}$$

$$\frac{Y:}{M1:1}$$

$$\frac{25}{\nabla} \left(\frac{3,2}{\nabla} \right)$$

		COLD ROLLING STAINLESS STEEL PLANT							
		DWG No.		SHEET OF		ASSEMBLY DWG No.		MARK	
		DWG No.						PAGE	REV.
Kennzahl/ Order Code	Aenderung Revision	--...-	.	.			Aenderung geg. Technisch	
	Aend.-Ind. Revision	Datum Date	Name Name	Planaquadrat, Aenderungstext Quadrat, Description				Datum Date	Name Name
Erstellt own by	2005-07-05	P.VOIGT	 ANDRITZ SUNDWIG SUNDWIG GmbH, GERMANY P.O. Box 2740, D-58661 HEMER		Original Origin		615-473/60		
Gegenuef. Checked-..	Kirschner			Ersatz fuer Replaces			
Gegenuef. Checked									
Gegenuef. Checked					INES-Art.Nr.: 4109720				
Auftrags-Nr./ Order Number	Masstab Scale	Benennung/ Title				Zeichnungs-Nr./ Drawing Number		Aend.-Ind. Revision	Sprache Language
	1:2	T-Fuehrung zur Zwischenwalze , innen T-guide for inner intermediate roll				627-918		.	Blatt Sheet von of
						CAD		.	.
Arbeits- balancing variation	ISO 2768-mK (Construction of machines)	(Stahlabzug) (Steel construction)	Grenzab- massen range	ueber/over	0,5 ± 0,1	6 ± 0,2	30 ± 0,2	120 ± 0,3	120 ± 0,5
				bis/to	30 ± 1	120 ± 2	315 ± 2	1000 ± 3	2000 ± 4
Aluminum- balancing variation	ISO 13920-BI-A (Steel construction)	(Stahlabzug) (Steel construction)	Grenzab- massen range	ueber/over	0 ± 1	30 ± 2	120 ± 3	315 ± 2	1000 ± 3
				bis/to	30 ± 1	120 ± 2	315 ± 2	1000 ± 3	2000 ± 4
Werkstoff Material				G-CuSn12		Masse Weight		0,8	
						Gruppen-Nr. Group Number		.	