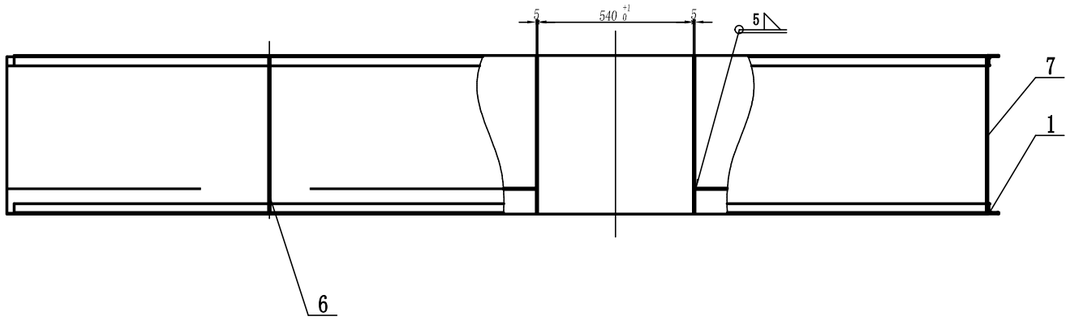
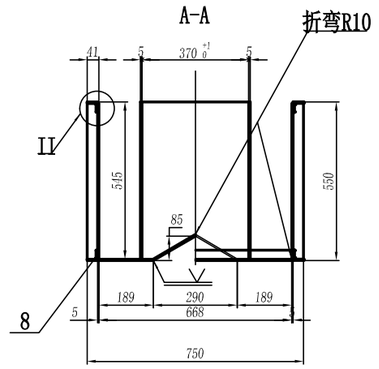
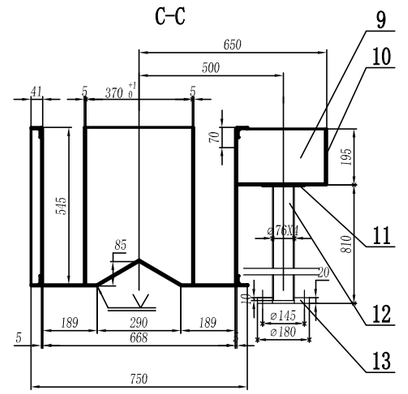
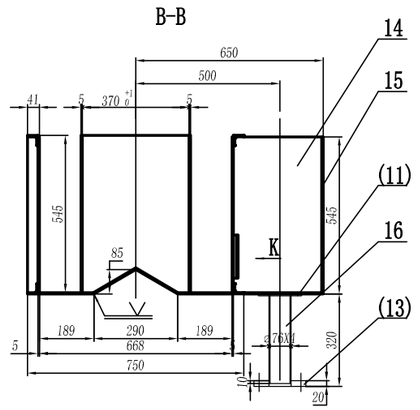
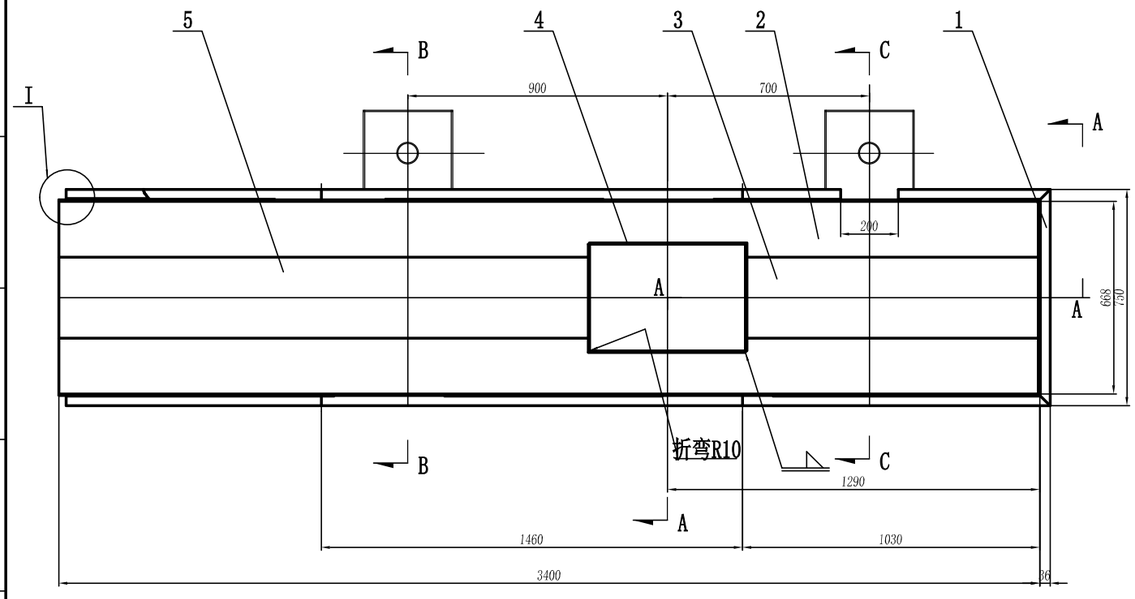
图号 0708SB07-13











K向
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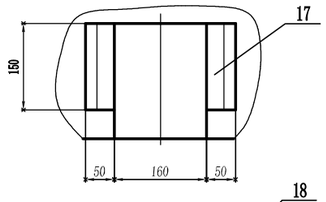

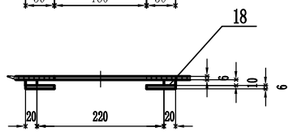

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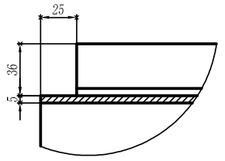

II
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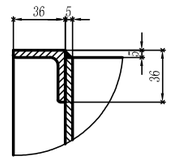

注：1.全部焊接结构，除注明外均连续焊缝，焊缝高度为5mm，用E4303焊条
2.本件共制作4件，其中2件以图示制造，另外两件以加热炉中心线对称制造

编号 Code	名称 Name	件数 Qty.	材料 Material	单重 Each	总重 Total	图号或标准规格号 Dwg. or Std. No.	附注 Remark
18	钢板10X20X150	2	16CuCr	0.23	0.46		
17	钢板6X50X150	2	16CuCr	0.35	0.7		
16	钢管ø76X4 L=310	1	Q235-A	—	1.6		
15	钢板5X540X300	1	16CuCr	—	6.4		
14	钢板5X311X1400	1	16CuCr	—	18		
13	法兰DN65	2	Q235-A	2.9	5.8	0708SB07-14	
12	钢管ø76X4 L=810	1	Q235-A	—	4		
11	钢板ø150Xø77X6	2	Q235-A	0.6	1.2		
10	钢板5X190X300	1	16CuCr	—	2.3		
9	钢板5X311X700	1	16CuCr	—	8.6		
8	等边角钢36X36X5 L=3411	4	Q235-A	9.1	36.4		
7	钢板5X540X668	1	16CuCr	—	14.2		
6	扁钢5X36X540	4	Q235-A	0.76	3.04		
5	钢板5X336X1835	1	16CuCr	—	24.2		
4	异型钢板t=5	2	16CuCr	19.4	38.8		
3	钢板5X336X1010	1	16CuCr	—	13.4		
2	钢板5X734X3395	2	16CuCr	98	196		
1	等边角钢36X36X5 L=750	2	Q235-A	1.9	3.8		

装配图号 Assem. Dwg. No.

明细表 Specification List

统计总重 Statis. Total Wt. 重量379 kg

批准 Approve		图号 Dwg. No.	0708SB07-13
技术负责人 Tech. principal		水封槽（八）	
审核 Auditing			
校对 Proof			
设计 Designed			
制图 Drawn		北京力通能环技术发展有限公司 BEIJING LITONG ENG.CO.	

第页 Page No.	共页 Total Pages
专业 Dept.	设备
阶段 Stage	施工
比例 Scale	1：10
日期 Date	2008年1月
版本 Ref.	A